What is claimed is:

1. A device for creating an opening in a target material, comprising:

a flexible material, with first and second sides, having two grooves that intersect on the first side;

an explosive charge, positioned in substantial alignment with the grooves, on the second side, not extending beyond a periphery of the flexible material; and,

initiating means, located proximately central to the explosive charge, to initiate the explosive charge, creating an explosive force, wherein the explosive force, guided by the grooves, penetrates the target material, creating a plurality of petals cantilevered from the target material, substantially between ends of the grooves, to define a fragment-free opening in the target material.

2. The device of claim 1, wherein the grooves comprise substantially orthogonal positions.

3. The device of claim 2, wherein the explosive charge comprises placement at least about one quarter inch from a periphery of the flexible material.

4. The device of claim 3, wherein the flexible material comprises a polymer material.

5. The device of claim 4, wherein the flexible material comprises a magnetic material.

6. The device of claim 3, wherein the explosive charge comprises a Pentaerythritoltetranitrate based material.

7. The device of claim 6, wherein the explosive charge comprises a sheet explosive.

8. The device of claim 3, wherein the initiating means comprises a blasting cap.

9. The device of claim 8, further comprising a holder to hold the blasting cap in contact with the explosive charge.

10. The device of claim 3, further comprising adhesive means to hold the device against the target material.

11. The device of claim 3, further comprising a second material, placed on top of the explosive charge to provide increased explosive force.

12. The device of claim 3, wherein the flexible material comprises a shape having a center and four extending segments, each segment approximately equidistant from the other.

13. A device for creating an opening in a target material, having a first hardness, comprising:

a cutting plate, having a second hardness being greater than the first hardness, with orthogonal grooves on a front side;

a sheet of material, having a third harness being less than the second hardness and having a surface area less than a surface area of the cutting plate, placed upon the cutting plate;

an explosive charge placed upon the sheet of material, positioned substantially along the orthogonal grooves on the first side;

initiating means, located proximately central to the explosive charge, to initiate the explosive charge, creating an explosive force that creates a plurality of petals cantilevered from the cutting plate that drive into the target material, creating a plurality of petals cantilevered from the target material to define a fragment-free opening in the target material.

14. The device of claim 13, wherein the cutting plate comprises a substantially square shape.

15. The device of claim 14, wherein the cutting plate comprises a steel based material.

16. The device of claim 15, wherein the target material comprises an aluminum or steel based material.

17. The device of claim 16, wherein the sheet of material comprises a polymer material.

18. A method of creating an opening in a target material, comprising the steps of:

providing a flexible material, with first and second sides, having two grooves that intersect on the first side;

placing an explosive charge on the second side, positioned in substantial alignment with the grooves, not extending beyond a periphery of the flexible material; and,

initiating the explosive charge to create an opening in the target material formed by creating a plurality of petals cantilevered from the target material, substantially between ends of the grooves, to define a fragment-free opening in the target material.

19. A method of creating an opening in an aluminum or steel based material, comprising the steps of:

placing a sheet of steel based material on the aluminum or steel based material, the sheet having substantially orthogonal grooves on a side away from the aluminum or steel based material;

placing a second sheet, comprising a polymer material and having a surface area less than a surface area of the sheet of steel based material, on the grooves;

placing an explosive charge on the second sheet, positioned in substantial alignment with the grooves; and

initiating the explosive charge to create a fragment-free opening in the aluminum or steel based material formed by edges of the sheet of steel based material punching through the aluminum or steel creating a plurality of petals cantilevered from the aluminum or steel based material.